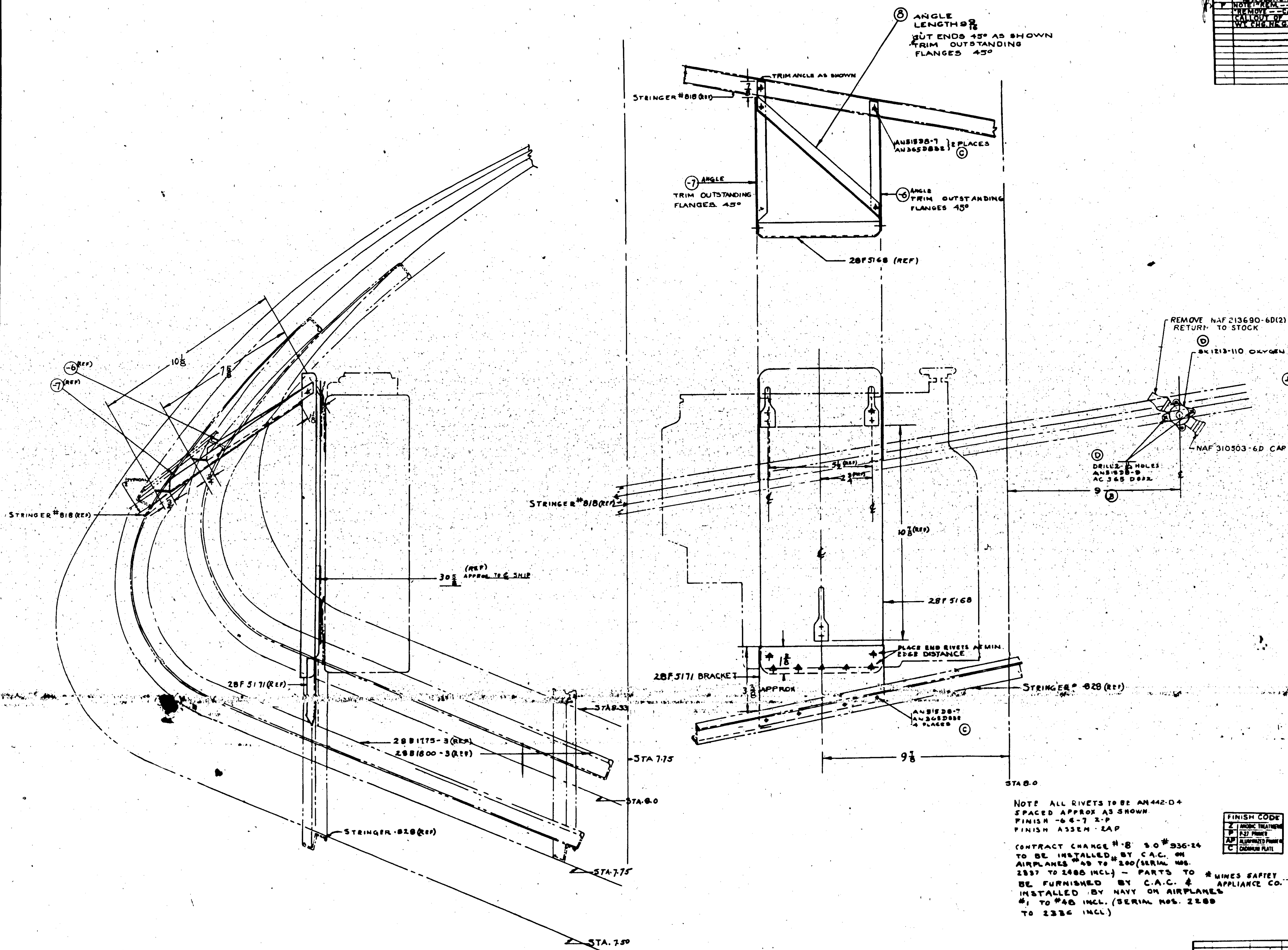
LET	ALTERATION	DATE	BY	LET	ALTERATION	DATE	BY
A	NOTE 1 ADDED						
B	CHANGED POSITION OF OUTLET & ADDED NOTE REMOVING LOWER SLEEVE AN52600 B32-9 CHG'D TO AN-515 D8-9						
C	ADDED TO FACE OF DWG 8B/M AN 515D8-7(8) AND AN 365 D832 (6)						
D	SK1213-110 WAS SK1213-90 NO WT CHG.						
E	IN BM -6 WAS K6240 x 7, AL ALLOY 46A9 COND T. -7 WAS K6240 x 8, AL ALLOY 46A9 COND T. -8 WAS K6240 x 10 AL ALLOY 46A9 COND T WT CHG NEG						
F	NOTE: "REM. --- STOCK" WAS "REMOVE --- CAP". RELOCATED CALLOUT OF NAF 310503-6D WT CHG NEG.						

EOA 17800 (D)
EOB 18669 (E)



NOTE ALL RIVETS TO BE AN442-D4 SPACED APPROX AS SHOWN
FINISH -6 & -7 Z-P
FINISH ASSEM ZAP

CONTRACT CHANGE #8 S.O. #936-24 TO BE INSTALLED BY C.A.C. ON AIRPLANES #49 TO #200 (SERIAL NOS. 2337 TO 2488 INCL.) — PARTS TO BE FURNISHED BY C.A.C. & INSTALLED BY NAVY ON AIRPLANES #1 TO #48 INCL. (SERIAL NOS. 2289 TO 2336 INCL.)

FINISH CODE	
Z	ANODIC TREATMENT
P	P-27 PRIMER
AP	ALUMINIZED PRIMER
C	CADMIUM PLATE

* MINES SAFETY APPLIANCE CO.

RELEASED AS PER CONTRACT #91876

PART NO	STOCK	MATERIAL	SPEC	REQ
SK1213-110 *				1
AN442-D4				
NAF 310503-6D				1
AN515 D8-7				8
AC 365-D832				8
AN 515 D8-9				2
28F5171				1
28F5168				1
-8	Y-2-A1 2T x 9 3/4			1
28F5170-7	Y-8-A14T x 10 1/4			1
28F5170-6	Y-8-A14T x 7 3/4			1

PARTS LIST FOR ASSY -0 -2 -3 -4 -5

MODEL	NEXT ASSY	REQ
PBY-5A	28F5200	1
PBY-5	28F5156	1

REQUIREMENTS FOR AIRPLANE
REPLACES 1.25
REPLACED BY
SCALE 6" = 1'-0"
STAMP PART NUMBER WHERE SHOWN

[redacted]

A C
NAVY NONE
HEAT TREAT
Z-P -6, -7 & -8
ZAP INSTALL
FINISH

NAME INST. — FURNS — TUNNEL GUNNERS REBREATHER
CONSOLIDATED AIRCRAFT CORP. SAN DIEGO CALIF.
J 28F5170

* SK1213-90 IS EQUIVALENT TO & INTERCHANGEABLE WITH SK1213-110

H 324